


Installation of Bumper Cover Racks

- Step 1: Stand left or right Upright in Vertical Position**
- Step 2: Attach front and back lower beams to upright at lowest position**
- Step 3: Stand second upright in vertical position and attach lower beam to 2nd upright**
- Step 4: Attach front and back beams to upright at highest position**
- Step 5: Bolt on Lower angle iron (left & right side) to bottom of uprights for support**
- Step 6: Bolt on Arms to uprights using 2 each Bolts and Nuts. 4 washers per arm**
- Step 7: Evenly space Arms and bolt into position**
- Step 8: Anchor to floor if needed but not necessary**
- Step 9: Anchors are not supplied by Borroughs**



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