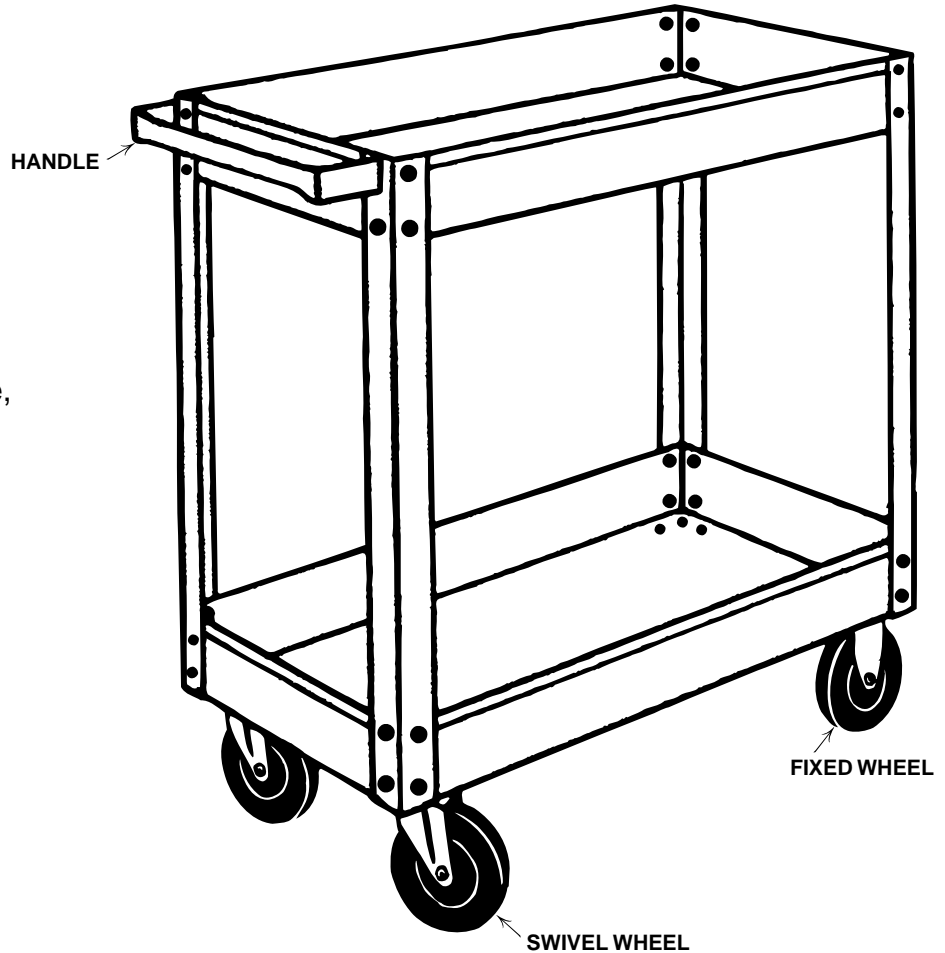


SERVICE CART ASSEMBLY INSTRUCTIONS



NOTE:

Place heads of all bolts on outside, except for wheels.

Use Keps nuts with all bolts for wheels.

After complete assembly, draw all bolts up tightly.

ASSEMBLY SEQUENCE:

- Bolt a leg to each corner of bottom shelf..... 16 screws/nuts
- Bolt top shelf to legs 14 screws/nuts
- Bolt handle to top using end hole in post 2 screws/nuts
- Bolt wheels to bottom with bolt head inside 12 screws/nuts

HARDWARE LIST:

- #10-24 x 1/2 Truss Head Machine Screws 32
- #10-24 Hex Nuts 32
- 5/16-18 x 1/2 Truss Head Machine Screws 12
- 5/16-18 Keps Nuts..... 12